

# GENUINE **FILTER REPLACEMENT**

## STEP 1

Select your machine

## STEP 2

Identify the filter indicator location and the filter status

## STEP 3

Select the appropriate Genuine Filter Replacement



### X-TRACTOR® MINI

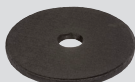
Portable Welding Fume Extractor

K3972-3  
K3972-5  
K2497-18

Top Control Panel

Indicator blinks

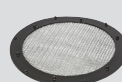
Activated Carbon Filter (optional) [KP2389-1]



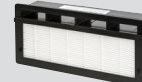
LongLife-H Filter [KP2390-1]



Pre-Filter [KP2390-3]



HEPA Filter [KP2390-4]



Filter One-Pak® [KP2390-5]



### PRISM® MOBILE

Welding Fume Extraction

K1653-4  
K1653-5  
K2497-12  
K2497-15

Front Control Panel

Gauge is red while unit is in operation

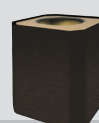
MERV 14 Filter [KP1673-1]



MERV 16 (HE, Nano) Filter [KP1673-9]



Activated Carbon Filter (optional and fits over main filter) [KP1852-1]



Pre-Filter [KP1673-5]



### PRISM® MOBILE WITH MECHANIZED CLEANING

Welding Fume Extraction

K1741-3 K2497-14  
K1741-4 K2497-16

Front Control Panel

Unable to obtain pressure below 1500 Pa after several cleaning attempts

Indicator blinks

MERV 14 Filter [KP1673-2]



MERV 16 (HE, Nano) Filter [KP1673-10]



Pre-Filter [KP1673-6]



### PRISM® WALL MOUNT

Weld Fume Extraction Base Unit

K1654-4  
K1654-5  
K1654-6

Front Control Panel

Gauge is red while unit is in operation

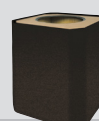
MERV 14 Filter [KP1673-1]



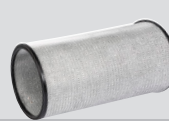
MERV 16 (HE, Nano) Filter [KP1673-9]






Activated Carbon Filter (optional and fits over main filter) [KP1852-1]




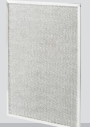
Pre-Filter [KP1673-5]



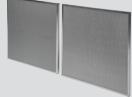



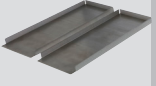





Order replacement filters at [weldfumefilters.com](http://weldfumefilters.com)

 <p><b>PRISM® WALL MOUNT WITH MECHANIZED CLEANING</b> Weld Fume Extraction Base Unit K3681-1 K3681-2</p>	<p>Unable to obtain pressure below 1700 Pa after several cleaning attempts</p> <p>Indicator light on front panel.</p>	<p>MERV 16 (HE) Filter - Set of 2 (KP2752-16)</p> 	<p>Pre-Filter (KP1673-6)</p> 
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 <p><b>PRISM® DOWN DRAFT DIRECT</b> Weld Fume Extraction Table K2751-9</p>	<p>Suction performance is lower than normal</p>	<p>Spark Arrestor - Set of 2 (optional) (KP2752-12)</p> 
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 <p><b>PRISM® DOWN DRAFT</b> Weld Fume Extraction Table K2751-10 K2751-13 K2751-14</p>	<p>Differential pressure exceeds 1700 Pa</p> <p>Gauge points to red</p>	<p>Pre-Spark Arrestor - Set of 2 (KP4052-1)</p> 	<p>Spark Arrestor - Set of 2 (KP2752-12)</p> 	<p>MERV 16 (HE) Filter - Set of 2 (KP2752-16)</p> 	<p>Discharge Filter (KP3551-1)</p> 	<p>HEPA Filter<sup>(1)</sup> (KP2752-14)</p> 	<p>Plasma Cutting Prefilter<sup>(2)</sup> - Set of 2 (KP2752-17)</p> 
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 <p><b>PRISM® DOWN DRAFT WITH MECHANIZED CLEANING</b> Weld Fume Extraction Table K2751-11 K2751-16 K2751-15</p>	<p>Unable to obtain pressure below 1700 Pa after 5 cleaning attempts</p> <p>Gauge points to red and alarm buzzer sounds</p>	<p>Pre-Spark Arrestor - Set of 2 (KP4052-1)</p> 	<p>Spark Arrestor - Set of 2 (KP2752-12)</p> 	<p>MERV 16 (HE) Filter - Set of 2 (KP2752-16)</p> 	<p>Discharge Filter (KP3551-1)</p> 	<p>HEPA Filter<sup>(1)</sup> (KP2752-14)</p> 	<p>Plasma Cutting Prefilter<sup>(2)</sup> - Set of 2 (KP2752-17)</p> 
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 <p><b>CIRCULATOR® OR STATIFLEX® 6000-MS</b> Central System</p>	<p>Unable to obtain a pressure below 8 in WG or 2000 Pa after several cleaning attempts</p> <p>Indicator blinks and alarm buzzer sounds</p>	<p>MERV 14 Filter - Set of 2 (KP3367-1)</p> 	<p>MERV 16 (HE) Filter - Set of 2 (KP3368-1)</p> 
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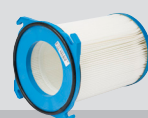
 <p><b>STATIFLEX® FILTER BANK OR STATIFLEX® COMPLETE</b> Central System</p>	<p>Unable to obtain a pressure below 1700 Pa after several cleaning attempts</p> <p>Indicator light on cleaning control box</p>	<p>MERV 11 Filter (KP3370-1)</p> 	<p>MERV 16 (HE), Nano Filter (KP3370-2)</p> 	<p>MERV 16 [PTFE] Filter (KP3370-3)</p> 
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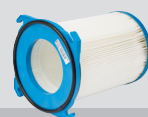
 <p><b>PRISM® FILTER</b> Central System</p>	<p>Unable to obtain pressure below 1700 Pa after several cleaning attempts.</p> <p>Indicator light on control panel.</p>	<p>MERV 11 Filter (KP4519-1)</p> 	<p>MERV 16 (HE), Nano Filter (KP4519-2)</p> 	<p>MERV 16 [PTFE] Filter (KP4519-3)</p> 	<p>MERV 11, OIL RESISTANT FILTER, (KP4519-4)</p> 	<p>MERV16 (HE), OIL RESISTANT, NANO FILTER (KP4519-5)</p> 
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<sup>(1)</sup> For Down Draft tables equipped with optional HEPA Filter Kit (K2752-1)



<sup>(2)</sup> For Down Draft tables equipped with optional Plasma Cutting Grid (K2752-2)

 <p><b>PRISM® COMPACT</b> Central System</p>	<p>Unable to obtain pressure below 1700 Pa after several cleaning attempts.</p> <p>Indicator light on control panel.</p>	<p>MERV 11 Filter [KP4519-1]</p> 	<p>MERV 16 [HE], Nano Filter [KP4519-2]</p> 	<p>MERV 16 [PTFE] Filter [KP4519-3]</p> 	<p>MERV 11, OIL RESISTANT FILTER, [KP4519-4]</p> 	<p>MERV16 (HE), OIL RESISTANT, NANO FILTER [KP4519-5]</p> 	<p>Pre-Filter [KP4680-1]</p> 
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 <p><b>X-TRACTOR® 1 FUME GUN</b> Portable Welding Fume Extractor Unit</p> <p>K652-1 K652-2</p>	<p>Replace after several cleaning cycles (cleaning device is manually operated)</p> <p>Suction performance is lower than normal</p>	<p>Filter [KP2069-1]</p> 
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 <p><b>X-TRACTOR® 2 FUME GUN</b> Weld Fume Extractor</p> <p>K3965-1 K3965-2</p>	<p>Replace after several cleaning cycles</p> <p>Suction performance is lower than normal</p>	<p>Filter [KP2069-1]</p> 
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 <p><b>X-TRACTOR® 4 FUME GUN</b> Weld Fume Extractor</p> <p>K3966-1 K3966-2</p>	<p>Replace after several cleaning cycles</p> <p>Suction performance is lower than normal</p>	<p>Filter [KP2061-1]</p> 
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 <p><b>X-TRACTOR® 6 FUME GUN</b> Weld Fume Extractor</p> <p>K3967-1 K3967-2</p>	<p>Replace after several cleaning cycles</p> <p>Suction performance is lower than normal</p>	<p>Filter [KP3984-1]</p> 
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Order replacement filters at [weldfumefilters.com](http://weldfumefilters.com)

The operation of welding fume control equipment is affected by various factors including proper use and positioning of the equipment, maintenance of the equipment and the specific welding procedure and application involved. Worker exposure level should be checked upon installation and periodically thereafter to be certain it is within applicable OSHA PEL and ACGIH TLV limits.

**Lincoln Electric Product Claim** - Weld fume control products manufactured by The Lincoln Electric Company are designed to be utilized as an engineering safety control to aide in achieving adequate ventilation while conducting welding or it's allied processes. The operation of welding fume control equipment is affected by various factors including proper use and positioning of the equipment, and the specific welding procedure and application involved. When the equipment is used as designed - and when properly installed, operated and maintained - it can be a valuable and effective tool to help employers maintain adequate ventilation in the workplace. Lincoln Electric defines adequate ventilation as that which is required to maintain occupational exposure levels below the applicable exposure limits when sound work practices are utilized. Worker exposure level should be checked upon installation and periodically thereafter to be certain it is within applicable OSHA PEL and ACGIH TLV limits.

#### CUSTOMER ASSISTANCE POLICY

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22801 St. Clair Avenue · Cleveland, OH · 44117-1199 · U.S.A.

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