

GENUINE FILTER REPLACEMENT

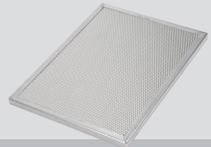
STEP 1 Select your machine

STEP 2 Identify the filter indicator location and the filter status

STEP 3 Select the appropriate Genuine Filter Replacement

 <p>X-TRACTOR® MINI Portable Welding Fume Extractor K3972-3 K3972-5 K2497-18</p>	Top Control Panel	Activated Carbon Filter (optional) [KP2389-1]	LongLife-H Filter [KP2390-1]	Pre-Filter [KP2390-3]	HEPA Filter [KP2390-4]	Filter One-Pak® [KP2390-5]
	Indicator blinks					

 <p>PRISM® MOBILE Welding Fume Extraction K1653-4 K1653-5 K2497-12 K2497-15</p>	Front Control Panel	MERV 14 Filter [KP1673-1]	MERV 16 (HE, Nano) Filter [KP1673-9]	Activated Carbon Filter (optional and fits over main filter) [KP1852-1]	Pre-Filter [KP1673-5]
	Gauge is red while unit is in operation				

 <p>PRISM® MOBILE WITH MECHANIZED CLEANING Welding Fume Extraction K1741-3 K2497-14 K1741-4 K2497-16</p>	Front Control Panel	MERV 14 Filter [KP1673-2]	MERV 16 (HE, Nano) Filter [KP1673-10]	Pre-Filter [KP1673-6]
	Unable to obtain pressure below 1500 Pa after several cleaning attempts Indicator blinks			

 <p>PRISM® WALL MOUNT Weld Fume Extraction Base Unit K1654-4 K1654-5 K1654-6</p>	Front Control Panel	MERV 14 Filter [KP1673-1]	MERV 16 (HE, Nano) Filter [KP1673-9]	Activated Carbon Filter (optional and fits over main filter) [KP1852-1]	Pre-Filter [KP1673-5]
	Gauge is red while unit is in operation				

Order replacement filters at weldfumefilters.com



PRISM® WALL MOUNT WITH MECHANIZED CLEANING
Weld Fume Extraction Base Unit
K3681-1
K3681-2

Unable to obtain pressure below 1700 Pa after several cleaning attempts

Indicator light on front panel.



PRISM® DOWN DRAFT DIRECT
Weld Fume Extraction Table
K2751-9

Suction performance is lower than normal



PRISM® DOWN DRAFT
Weld Fume Extraction Table
K2751-10
K2751-13
K2751-14

Differential pressure exceeds 1700 Pa

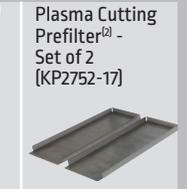
Gauge points to red



PRISM® DOWN DRAFT WITH MECHANIZED CLEANING
Weld Fume Extraction Table
K2751-11
K2751-16
K2751-15

Unable to obtain pressure below 1700 Pa after 5 cleaning attempts

Gauge points to red and alarm buzzer sounds



CIRCULATOR® OR STATIFLEX® 6000-MS
Central System

Unable to obtain a pressure below 8 in WG or 2000 Pa after several cleaning attempts

Indicator blinks and alarm buzzer sounds



STATIFLEX® FILTER BANK OR STATIFLEX® COMPLETE
Central System

Unable to obtain a pressure below 1700 Pa after several cleaning attempts

Indicator light on cleaning control box



PRISM® FILTER
Central System

Unable to obtain pressure below 1700 Pa after several cleaning attempts.

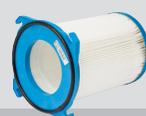
Indicator light on control panel.



⁽¹⁾ For Down Draft tables equipped with optional HEPA Filter Kit (K2752-1)

⁽²⁾ For Down Draft tables equipped with optional Plasma Cutting Grid (K2752-2)

 <p>PRISM[®] COMPACT Central System</p>	<p>Unable to obtain pressure below 1700 Pa after several cleaning attempts.</p>	<p>MERV 11 Filter [KP4519-1]</p> 	<p>MERV 16 [HE], Nano Filter [KP4519-2]</p> 	<p>MERV 16 [PTFE] Filter [KP4519-3]</p> 	<p>MERV 11, OIL RESISTANT FILTER, [KP4519-4]</p> 	<p>MERV16 (HE), OIL RESISTANT, NANO FILTER [KP4519-5]</p> 	<p>Pre-Filter [KP4680-1]</p> 
	<p>Indicator light on control panel.</p>						

 <p>X-TRACTOR[®] 1 FUME GUN Portable Welding Fume Extractor Unit</p> <p>K652-1 K652-2</p>	<p>Replace after several cleaning cycles (cleaning device is manually operated)</p>	<p>Filter [KP2069-1]</p> 
	<p>Suction performance is lower than normal</p>	

 <p>X-TRACTOR[®] 2 FUME GUN Weld Fume Extractor</p> <p>K3965-1 K3965-2</p>	<p>Replace after several cleaning cycles</p>	<p>Filter [KP2069-1]</p> 
	<p>Suction performance is lower than normal</p>	

 <p>X-TRACTOR[®] 4 FUME GUN Weld Fume Extractor</p> <p>K3966-1 K3966-2</p>	<p>Replace after several cleaning cycles</p>	<p>Filter [KP2061-1]</p> 
	<p>Suction performance is lower than normal</p>	

 <p>X-TRACTOR[®] 6 FUME GUN Weld Fume Extractor</p> <p>K3967-1 K3967-2</p>	<p>Replace after several cleaning cycles</p>	<p>Filter [KP3984-1]</p> 
	<p>Suction performance is lower than normal</p>	

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The operation of welding fume control equipment is affected by various factors including proper use and positioning of the equipment, maintenance of the equipment and the specific welding procedure and application involved. Worker exposure level should be checked upon installation and periodically thereafter to be certain it is within applicable OSHA PEL and ACGIH TLV limits.

Lincoln Electric Product Claim - Weld fume control products manufactured by The Lincoln Electric Company are designed to be utilized as an engineering safety control to aide in achieving adequate ventilation while conducting welding or it's allied processes. The operation of welding fume control equipment is affected by various factors including proper use and positioning of the equipment, and the specific welding procedure and application involved. When the equipment is used as designed - and when properly installed, operated and maintained - it can be a valuable and effective tool to help employers maintain adequate ventilation in the workplace. Lincoln Electric defines adequate ventilation as that which is required to maintain occupational exposure levels below the applicable exposure limits when sound work practices are utilized. Worker exposure level should be checked upon installation and periodically thereafter to be certain it is within applicable OSHA PEL and ACGIH TLV limits.

CUSTOMER ASSISTANCE POLICY

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